

# Work Order ID 55197

January 11, 2010 1:07:21 PM

Page 1

Item ID: D4022-3

Revision ID:

Item Name: Mount

Start Date: 1/11/10

Start Qty: 2.00

Required Date: 1/29/10

Req'd Qty: 2.00

Reference:

PRELIMINARY ISSUE



Setup Start



Stop



Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D4022

A-PRELM

100

0.00

Purchasing

Purchasing

Memo

Issue P/O:

Purchase part as per Dwg D4022

Part #: TC 250-100

Possible Supplier: Weldon

Material release note required

0.00

110

Receive & Inspect for Damage & Mat'l Certs

0.00

Packaging

Packaging

Memo

0.00

CL 10/01/11 CL

W 10-01-20

1/10/11/22 (5)

PRELIMINARY ISSUE

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Work Order ID 55197

January 11, 2010 1:07:21 PM



Page 2

Item ID: D4022-3

Accept



Setup Start



Revision ID:

Stop



Item Name: Mount

Start Date: 1/11/10 Start Qty: 2.00



Cust Item ID:

Required Date: 1/29/10 Req'd Qty: 2.00

Customer:

Reference:

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120  QC Quality Control	QC6- Inspect dimensions to drawing  Memo	0.00 0.00				(45)			
130  Packaging Packaging	Identify as per dwg & Stock Location: <u>486</u>  Memo	0.00 0.00		<u>B</u> 10.08.30		(5)			<u>10/09/01</u> (5)
140  QC Quality Control	QC21- Final Inspection - Work Order Release  Memo	0.00 0.00							<u>10/09/01</u> <u>MF</u> 10-2-19

POSITIVE RECALL

EFFECTIVE 10-01-03 AUTH U

RELEASED 7 DATE 100901

Qty 5 Rec. 4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

Page 1

January 11, 2010 1:07:21 PM

Work Order ID: 55197



Parent Item: D4022-3



Parent Item Name: Mount



Start Date: 1/11/10

Required Date: 1/29/10

Comments: IPP rev A 09.12.23 new Issue Prelim EC verified by: DD

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
TC 250-100  Fuel Pump		Purchased	No			100	Each	0.0000	2.0000 		1/12/10, (2)	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

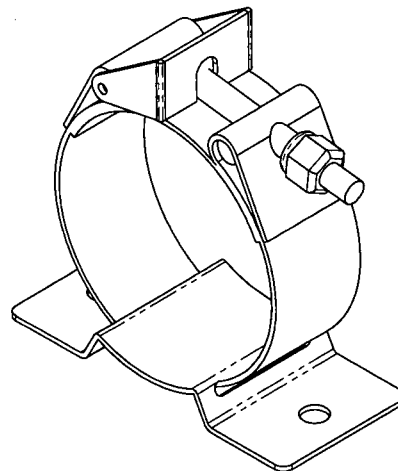
DART AEROSPACE  
PART NUMBER

D4022-3

JOHN CAMERON AVIATION  
PART NUMBER

REF JCA/M47/D3/SHT 13

## SPECIFICATION CONTROL DRAWING



Qty 4

DART PART NUMBER	POSSIBLE SUPPLIER	SUPPLIER PART NUMBER
D4022-3	WELDON	TC 250-100
	AIRCRAFT SPRUCE AND SPECIALTY	05-00021

*Done*

**PRELIMINARY  
ISSUE**

D4022-3 MOUNT

### NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "Default" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.04 lbs

DESIGN		<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO. <b>D4022</b>	REV. A
MFG. APPR.			SHEET 3 OF 4
APPROVED		TITLE	SCALE
DE APPR.		<b>FUEL PUMP</b>	NTS
DATE	09.11.03	COPYRIGHT © 2009 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

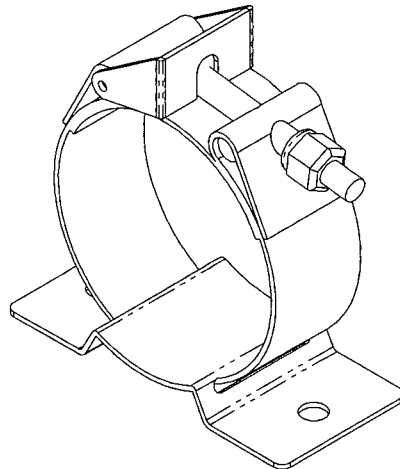
DART AEROSPACE  
PART NUMBER

D4022-3

JOHN CAMERON AVIATION  
PART NUMBER

REF JCA/M47/D3/SHT 13

## SPECIFICATION CONTROL DRAWING



DART PART NUMBER	POSSIBLE SUPPLIER	SUPPLIER PART NUMBER	MATERIAL	FITS MOTOR SIZE (Ø)
D4022-3	WELDON	TC 250-100	STAINLESS STEEL	2.5
	AIRCRAFT SPRUCE AND SPECIALTY	05-00021	STAINLESS STEEL	2.5

D4022-X MOUNT

**PRELIMINARY  
ISSUE**

**PRELIMINARY ISSUE**

09.11.03

**NOTES:**

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.33 lbs

DESIGN	DART AEROSPACE LTD	
DRAWN	HAWKESBURY, ONTARIO, CANADA	
CHECKED	DRAWING NO.	REV. PA1
MFG. APPR.	D4022	SHEET 3 OF 4
APPROVED	TITLE	SCALE
DE APPR.	FUEL PUMP	NTS
DATE	09.11.03	

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WRITTEN PERMISSION FROM DART AEROSPACE LTD





Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO11173

Purchase Order Date 1/19/10

PO Print Date 1/19/10

Page Number 1 of 1

Order From :

VU-AER004

AEROSPARES ACCESSORIES INC  
20544 CONCESSION # 9,  
RR #2  
ALEXANDRIA, ON K0C 1A0  
CANADA



Contact Name		Buyer	Linda Lacelle
Vendor Phone	613 525 0924	Requisition Nbr	
Vendor Fax	613 525 0925	Tax Resale Nbr	10127-2607
Vendor Account Nbr		Terms	Net 30
		Currency	USD
		FOB	

Ship To : DART AEROSPACE LTD 1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	A8150-B1	Fuel Pump	1/29/10 Yes	3.00 Each	FedEx Overnigh	\$825.0000	\$2,475.0
2	TC 250-100	Fuel Pump	1/29/10 Yes	5.00 Each	FedEx Overnigh	\$23.7500	\$118.7

PO Total: \$2,593.7

CERTIFICATE OF CONFORMITY  
REQ'D UPON DELIVERY

Change Nbr: 1

Change Date: 1/19/10

No substitution or deviation without  
consent.  
Certificate of Conformity or Material  
Certification required when applicable

# AEROSPARES ACCESSORIES INC.

20544 CON #9, R.R. #2  
ALEXANDRIA, ONT. K0C-1A0  
TEL 613-525-0924 FAX 613-525-0925

## Invoice

DATE	INVOICE NO.
1/20/2019	20721

<b>BILL TO</b>
DART AEROSPACE LTD. 1270 ABERDEEN STREET HAWKESBURY ON K6A-1K7

<b>SHIP TO</b>
DART AEROSPACE LTD. 1270 ABERDEEN STREET HAWKESBURY ON K6A-1K7

P.O. NO.	TERMS	REP	SHIP DATE	SHIP VIA	FOB	
PO11173	Net 30	USD	1/20/2019	FEDEX	ALEXANDRIA	
ITEM	DESCRIPTION	Exch	S/N	QTY	RATE	AMOUNT
2150-B1(216A)	2150-B1 FUEL BOOST PUMP	2446	147436-147433	3	827.00	2481.00
2150-B1(216A)	NEW OUTRIGHT SALE					
2150-B1(216A)	CLAMP ( 2.50 DIA ) NEW	2150/2628	N/A	1	118.75	118.75
2150-B1(216A)	SHIPPING & HANDLING				0.00	0.00
2150-B1(216A)	FEDEXON ACCT# 15179324-6					
2150-B1(216A)	TRK# 867874869721					
2150-B1(216A)	COPY OF MFG. C OF C					
2150-B1(216A)	ENCLOSED					
2150-B1(216A)	Business Number: 881274476					

Signature: *[Signature]*

10/01/22

The parts supplied hereon were acquired directly from the O.E.M., or an approved supplier/repair station which maintains a quality assurance system providing full traceability to source of supply.

Signature *[Signature]*

*S*  
*col 125*

*10/01/22*

Thank you for your business.

**TOTAL**

\$2 725.44

Order must be rebuildable and should be returned within 15 days for full credit. Thank you.



640 Golden Oak  
Oakwood Village, OH 44146

Phone: 440•232•2282  
Fax: 440•232•0606

P.O. Number	2822
Invoice Number	
Shipment Number	78150-1
Waybill Number	
Order Type	P
Invoice Date	09-18-08
Page	2

## Packing Slip

B I L L T O	AEROSPARES ACCESSORIES 20544, CON. 9, RR#2 ALEXANDRIA, ONTARIO CANADA K0C-1A0	2219
----------------------------	--	------

S H I P T O	AEROSPARES ACCESSORIES 1 NORTH MAIN STREET MASSENA, NY 13662
----------------------------	--

Sales Representative		Contact		Ship Via	
JOHN McCLURE		IAN PRESTON		UPS (Prepaid)	
Payment Terms		Phone		F.O.B.	
NET 30 DAYS		613-525-0924		ORIGIN	
LI	Part / Description	Orig Order	Prev Ship	Balance Due	Ship Quantity
2	pma8501 Label per OP-103, WI 120 FAA PMA SEAL ASSEMBLY Lot# 46163 20.00	20.00		0.00	20.00
3	TC250-100 Rev B CLAMP (2.50 DIA.) Lot# 33056 10.00	10.00		0.00	10.00

*S (olal25)*

*Red Sent 26/08  
B122450*

*2450*

Material and/or parts furnished on this purchase order  
are certified by the original manufacturer, or have  
been manufactured by Weldon Pump, in accordance  
with all applicable specifications.

*Michael Shetty*, QUALITY MANAGER



640 Golden Oak  
Oakwood Village, OH 44146

Phone: 440•232•2282  
Fax: 440•232•0606

*bill rec'd*

P.O. Number	3106
Invoice Number	
Shipment Number	79887-1
Waybill Number	
Order Type	P
Invoice Date	10-21-09
Page	1

## Packing Slip

B I L L T O	AEROSPARES ACCESSORIES 20544, CON. 9, RR#2 ALEXANDRIA, ONTARIO  CANADA K0C-1A0	2219
----------------------------	--	------

S H I P T O	AEROSPARES ACCESSORIES 1 NORTH MAIN STREET MASSENA, NY 13662
----------------------------	--

Sales Representative	Contact	Ship Via
JOHN McCLURE	IAN PRESTON	UPS (Prepaid)
Payment Terms	Phone	F.O.B.
NET 30 DAYS	613-525-0924	ORIGIN

LI	Part / Description	Orig Order	Prev Ship	Balance Due	Ship Quantity
	CERTS REQUIRED  U.S. FUNDS COUNTRY OF ORIGIN USA  ANY BACKORDERED SHIPMENTS SHIP VIA UPS GROUND  FAX COPY OF INVOICE AT TIME OF SHIPMENT				
✓ 1 7	TC250-100 Rev B CLAMP (2.50 DIA.) Lot# 33799	10.00		0.00	✓ 10.00
	10.00				

*8 10/26/09*

*2628*

*Oct 26/09*  
*B/N 2628*

Material and/or parts furnished on this purchase order  
are certified by the original manufacturer, or have  
been manufactured by Weldon Pump, in accordance  
with all applicable specifications.

*Michael Shetty*, QUALITY MANAGER

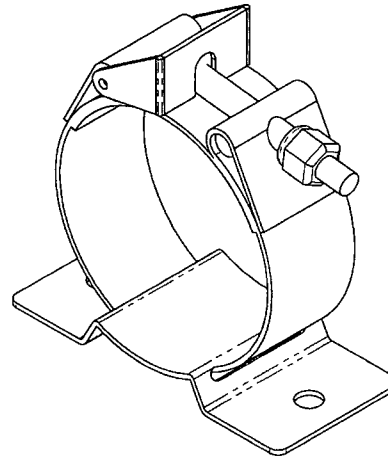
THE WELDON PUMP CO.

OCT 27 2009

WELDON PUMP  
SHIPPED

DART AEROSPACE PART NUMBER	JOHN CAMERON AVIATION PART NUMBER
D4022-3	REF JCA/M47/D3/SHT 13

## SPECIFICATION CONTROL DRAWING



W/O # 55197

DART PART NUMBER	POSSIBLE SUPPLIER	SUPPLIER PART NUMBER	MATERIAL	FITS MOTOR SIZE ( $\phi$ )
D4022-3	WELDON	TC 250-100	STAINLESS STEEL	2.5
	AIRCRAFT SPRUCE AND SPECIALTY	05-00021	STAINLESS STEEL	2.5
	AEROSPACE ACCESSORIES	TC 250-100	STAINLESS STEEL	2.5

### D4022-X FUEL PUMP MOUNTING BRACKET

**RELEASED**  
2010-05-05  
*WJ*

#### NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.33 lbs

DESIGN	<i>JS</i>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	<i>JS</i>		
CHECKED	<i>JS</i>	DRAWING NO. <b>D4022</b>	REV. A
MFG. APPR.	<i>JS</i>	SHEET 3 OF 4	
APPROVED	<i>JS</i>	TITLE	SCALE
DE APPR.	<i>JS</i>	<b>FUEL PUMP</b>	NTS
DATE	10.04.16	<small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	